

SOLDER WIRE 2632

Special solder wire of the well approved 26xx series

DESCRIPTION

Stannol solder wire 2632 is characterised by optimum wetting and spreading properties. The solder joints are shiny with low and bright, non-corrosive flux residues.

APPLICATION

This solder wire is applicable to fast and fine soldering operations in the electronic and electric industry. In general the flux residues can remain on the solder joint and do not need to be removed. If cleaning is necessary for optical or technical reasons, we recommend the use of the cleaner Stannol Flux-Ex 200B or Stannol Flux-Ex 500.

PHYSICAL PROPERTIES AND DATA

GENERAL PROPERTIES	SOLDER WIRE 2632
Flux type:	ROL1 / J-STD-004
Flux content:	2.2 weight % \pm 0.3 %
Flux cores:	single cored
Halide content:	< 0.5%
Corrosion effect:	None / J-STD-004
Standard alloy acc. to ISO 9453:2014	S-Sn60Pb39Cu1
Available diameters:	from 1.0 mm
Available reel sizes:	1 kg

Other alloys, diameters flux contents or reel sizes are available on request.

HEALTH AND SAFETY

Before using please read the material safety data sheet carefully and observe the safety precautions described.

NOTICE

The above values are typical and represent no form of specification. The Data Sheet serves for information purposes. Any verbal or written advise is not binding for the company, whether such information originates from the company offices or from a sales representative. This is also in respect of any protection rights of third parties, and does not release the customer from the responsibility of verifying the products of the company for suitability of use for the intended process or purpose. Should any liability on the part of the company arise, the company will only indemnify for loss or damage to the same extent as for defects in quality.